

## § 419.44

## 40 CFR Ch. I (7–1–00 Edition)

Refinery process	Process feedstock rate 1,000 bbl/day
3. Vacuum crude distillation .....	75
Total crude processes (C) .....	225
6. Fluid catalytic cracking .....	25
10. Hydrocracking .....	20
Total cracking and coking processes (K) .....	45
18. Asphalt production .....	5
Total asphalt processes (A) .....	5
21. Hydrofining .....	3
Total lube processes (L) .....	3
8. Catalytic reforming .....	10
Total reforming and alkylation processes (R) .....	10

NOTE: 30 day average effluent limitation for phenolic compounds (4AAP), lb/day =  $(0.003) (225) + (0.036) (45) + (0.019) (5) + (0.090) (3) + (0.032) (10) = 2.98$  lb/day.

(d) The provisions of § 419.13(d) apply to discharges of process wastewater pollutants attributable to ballast water by a point source subject to the provisions of this subpart.

(e) The quantity and quality of pollutants or pollutant properties controlled by this paragraph, attributable to once-through cooling water, are excluded from the discharge allowed by paragraph (b) of this section. Once-through cooling water may be discharged with a total organic carbon concentration not to exceed 5 mg/l.

(f) *Effluent limitations for contaminated runoff.* The following effluent limitations constitute the quantity and quality of pollutants or pollutant properties controlled by this paragraph and attributable to contaminated runoff, which may be discharged after the application of the best available technology economically achievable by a point source subject to this subpart.

(1) If wastewater consists solely of contaminated runoff and is not commingled or treated with process wastewater, it may be discharged if it does not exceed 110 mg/l total organic carbon (TOC) based upon an analysis of any single grab or composite sample.

(2) If contaminated runoff is commingled or treated with process waste-

water, or if wastewater consisting solely of contaminated runoff which exceeds 110 mg/l TOC is not commingled or treated with any other type of wastewater, the quantity of pollutants discharged shall not exceed the quantity determined by multiplying the flow of contaminated runoff as determined by the permit writer times the concentrations listed in the following table:

Pollutant or pollutant property	BAT effluent limitations for contaminated runoff	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not exceed
	Metric units (kilograms per 1,000 m <sup>3</sup> of flow)	
Phenolic compounds (4AAP)	0.35	0.17
Total chromium .....	0.60	0.21
Hexavalent chromium .....	0.062	0.028
COD <sup>1</sup> .....	360.	180.
	English units (pounds per 1,000 gallons of flow)	
Phenolic compounds (4AAP)	0.0029	0.0014
Total chromium .....	0.0050	0.0018
Hexavalent chromium .....	0.00052	0.00023
COD <sup>1</sup> .....	3.0	1.5

<sup>1</sup> In any case in which the applicant can demonstrate that the chloride ion concentration in the effluent exceeds 1,000 mg/l (1,000 ppm), the permitting authority may substitute TOC as a parameter in lieu of COD. A TOC effluent limitation shall be based on effluent data from the particular refinery which correlates TOC to BOD<sub>5</sub>. If in the judgement of the permitting authority, adequate correlation data are not available, the effluent limitations for TOC shall be established at a ratio of 2.2 to 1 to the applicable effluent limitations for BOD<sub>5</sub>.

[47 FR 46446, Oct. 18, 1982, as amended at 50 FR 28523, 28524, July 12, 1985; 50 FR 32414, Aug. 12, 1985]

### § 419.44 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).

(a) Any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT):

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Pollutant or pollutant property	BCT effluent limitations	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not exceed
	Metric units (kilograms per 1,000 m <sup>3</sup> of feedstock)	
BOD <sub>5</sub> .....	50.6	25.8
TSS .....	35.6	22.7
Oil and Grease .....	16.2	8.5
pH .....	( <sup>1</sup> )	( <sup>1</sup> )
	English units (pounds per 1,000 bbl of feedstock)	
BOD <sub>5</sub> .....	17.9	9.1
TSS .....	12.5	8.0
Oil and Grease .....	5.7	3.0
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 6.0 to 9.0.

(b) The limits set forth in paragraph (a) of this section are to be multiplied by the following factors to calculate the maximum for any one day and maximum average of daily values for thirty consecutive days.

(1) Size factor.

1,000 bbl of feedstock per stream day	Size factor
Less than 49.9 .....	0.71
50.0 to 74.9 .....	0.74
75.0 to 99.9 .....	0.81
100.0 to 124.9 .....	0.88
125.0 to 149.9 .....	0.97
150.0 to 174.9 .....	1.05
175.0 to 199.9 .....	1.14
200.0 or greater .....	1.19

(2) Process factor.

Process configuration	Process factor
Less than 6.49 .....	0.81
6.5 to 7.49 .....	0.88
7.5 to 7.99 .....	1.00
8.0 to 8.49 .....	1.09
8.5 to 8.99 .....	1.19
9.0 to 9.49 .....	1.29
9.5 to 9.99 .....	1.41
10.0 to 10.49 .....	1.53
10.5 to 10.99 .....	1.67
11.0 to 11.49 .....	1.82
11.5 to 11.99 .....	1.98
12.0 to 12.49 .....	2.15
12.5 to 12.99 .....	2.34
13.0 or greater .....	2.44

(c) The provisions of § 419.14(c) apply to discharges of process wastewater pollutants attributable to ballast water by a point source subject to the provisions of this subpart.

(d) The quantity and quality of pollutants or pollutant properties con-

trolled by this paragraph, attributable to once-through cooling water, are excluded from the discharge allowed by paragraph (b) of this section.

(e) *Effluent limitations for contaminated runoff.* The following effluent limitations constitute the quantity and quality of pollutants or pollutant properties controlled by this paragraph and attributable to contaminated runoff which may be discharged after the application of the best conventional pollutant control technology by a point source subject to this subpart.

(1) If wastewater consists solely of contaminated runoff and is not commingled or treated with process wastewater, it may be discharged if it does not exceed 15 mg/l oil and grease based upon an analysis of any single grab or composite sample.

(2) If contaminated runoff is commingled or treated with process wastewater, or if wastewater consisting solely of contaminated runoff which exceeds 15 mg/l oil and grease is not commingled or treated with any other type of wastewater, the quantity of pollutants discharged shall not exceed the quantity determined by multiplying the flow of contaminated runoff as determined by the permit writer times the concentrations listed in the following table:

Pollutant or pollutant property	BCT effluent limitations for contaminated runoff	
	Maximum for any 1 day	Average of daily values for 30 consecutive days shall not exceed
	Metric unit (kilograms per 1,000 m <sup>3</sup> of flow)	
BOD <sub>5</sub> .....	48.	26.
TSS .....	33.	21.
Oil and grease .....	15.	8.
pH .....	( <sup>1</sup> )	( <sup>1</sup> )
	English units (pounds per 1,000 gallons of flow)	
BOD <sub>5</sub> .....	0.40	0.22
TSS .....	0.28	0.18
Oil and grease .....	0.13	0.067
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 6.0 to 9.0.

[50 FR 28526, July 12, 1985]